

# PIVOT™

**Better Connection. Better Protection.**  
*Making the **Case** for Aviation.*

## Boeing B737NG Long Term Removable Mount LTRM Installation and Removal Manual



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## Read Before Use

For optimal performance and maximum satisfaction with your PIVOT product, please follow this set of simple instructions to ensure proper deployment.

## Purpose

This document provides the necessary information for the correct and placement and removal of the PIVOT LTRM Mount for the Boeing B737NG series aircraft to ensure its safe use and operation.

## Extent

This instruction manual is appropriate for all personnel involved in the placement and/or removal of PIVOT LTRM mount.

## Reference / Definitions

- LTRM Long Term Removable Mount
- CA Captain’s Side Mount (PM-B737NG-CA)
- FO First Officer’s Side Mount (PM-B737NG-FO)



## Responsibility

PIVOT reserves the right to make changes to meet new specifications at any time without incurring any obligation to modify previously installed units. This manual is provided for informational and reference purposes only and is subject to change without notice. Service Bulletins may be issued separately and their effect on this manual will be made evident by reissue of the appropriate list of Service Bulletins. This document can only be changed by an authorized PIVOT engineer.

## Illustrations

Any visuals in this document are examples being used for explanatory purposes and are not intended to be exact depictions of original parts as described in this document and are subject to change without notice.

## Overview

The PIVOT LTRM Mounts for the B737NG are paired for the CA or FO side and are labeled CA or FO in the packaging. Each is form fitted to the window shroud. The mount consists of:

- Contoured Attachment plate
- High-deflection AMPS adapter with PPK-1

Total installation time for a shipset (CA and FO) should not exceed 10 minutes. Installation does not require the use of any tools and can be realized by accomplishing the steps which are detailed on the following pages.

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## LTRM Installation Instructions

For either the CA or FO position, hold the LTRM with one hand. Line up the outboard edge of the LTRM with the top edge of the window shroud, with the leading (front) edge of the LTRM abeam or slightly aft of the clipboard clamp.



Lower the LTRM onto the shroud and rotate it slightly forward toward the clamp.



Keep lowering the LTRM until the bottom of the inboard edge of the LTRM snaps into place in the gap between the window shroud and the sidewall of the aircraft.



Lift the clip, and simultaneously push the unit forward until the raised tab is seated against the spring cover on the clipboard clamp.



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Release the clamp, and ensure the unit is fully seated. The installation is complete.



## Attachment & Removal of PIVOT Case to LTRM

Refer to PIVOT Case User Guide for details.

### LTRM Removal Instructions

Lift the clip and simultaneously pull the lower lip inward. Slide the LTRM aft until fully clear of the clipboard clamp. Lower the clamp.



Use the tab in the center of the LTRM front face to clear the bottom of the window shroud.



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Slowly lift upward until the LTRM naturally pops upward.



Lift the LTRM off of the window shroud. The removal is complete.



## Additional Information

To learn more, please visit [pivotcase.com](http://pivotcase.com) for instructional videos, product support and additional information about PIVOT products. You'll find valuable online resources provided to enhance your user experience and see the complete line of PIVOT products.

If you have questions, please contact PIVOT Support.



[www.pivotcase.com/support](http://www.pivotcase.com/support)



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